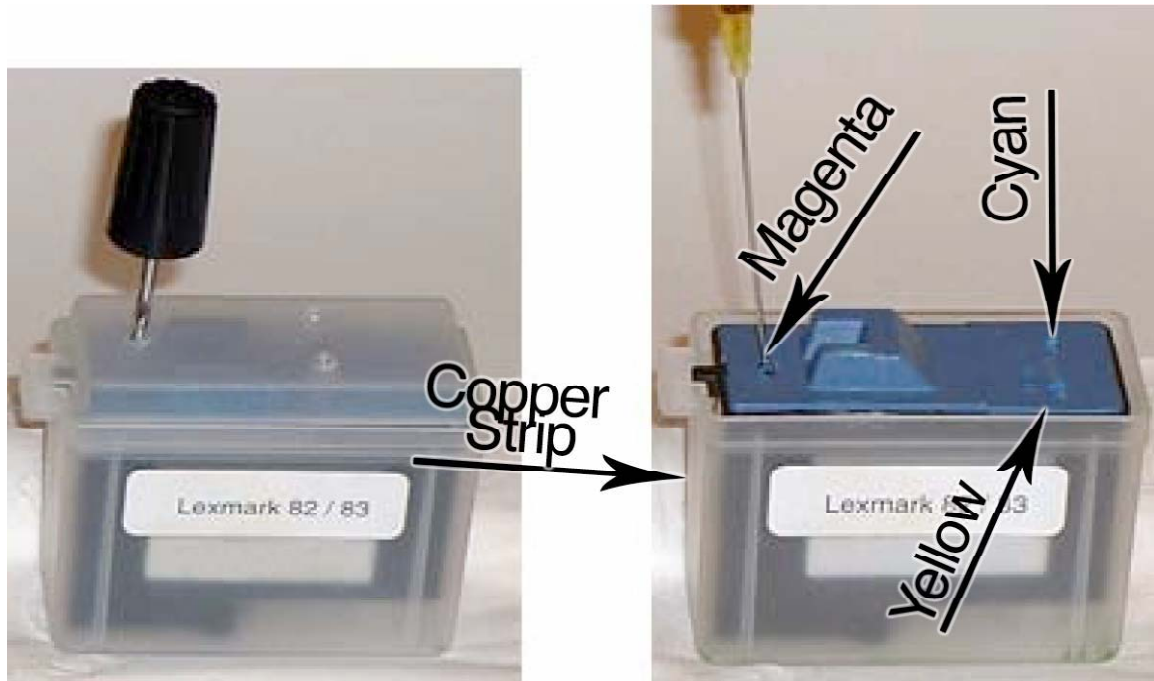


Step-by-Step Instructions

(PRINT this set of instructions to follow every time you refill your cartridge)

Lexmark 18L0042(#83)

Dell A940 7Y745



Items Needed: gloves, hand-drill, #6 refill station, cyan, magenta & yellow ink, paper towels, review hints & tips and check list

- 1.) Place the cartridge in refill station #6. With refill station label on the front, place cartridge in station with copper circuits facing to the left. The refill station lid has three holes. Place the lid on cartridge with single hole on the left and double holes on the right. Make sure the lid snaps down over top of the cartridge.
- 2.) One by one, insert the drill into each of the three holes and down into the inkjet cartridge. You will have three fill holes for this cartridge. Rinse and dry the drill after inserting into each color chamber.
- 3.) Remove the lid from cartridge. Leave cartridge in refill station.
- 4.) Insert the correct color bottle tip deep inside of each of the fill-holes. Slowly dispense 3-6ml of ink into each of the three fill-holes.
- 5.) After refilling, remove cartridge from refill station. Without the cartridge "printhead" touching the paper towels, place refilled cartridge upright upon folded paper towels and tilt cartridge at a slight angle. If the printhead on the cartridge is touching the paper towel, it could create a wicking effect that would pull the ink from your refilled cartridge. It is necessary for the cartridge to sit for at least 20 minutes after refilling because there maybe some minor leakage from the cartridge. Never put a leaking cartridge back into your printer.
- 6.) Do not plug fill-hole. If fill-holes are plugged, a slight vacuum is created. This can result in interrupted print or print.

7.) Check the ink flow by gently pressing a dry paper towel against the printhead. You should see 3 small lines of each color. If not, gently press a warm, wet paper towel against the printhead until each color is visible.

8.) When all 3 colors are visible on paper towel, place cartridge back into the printer and run 1 to 2 print tests.