



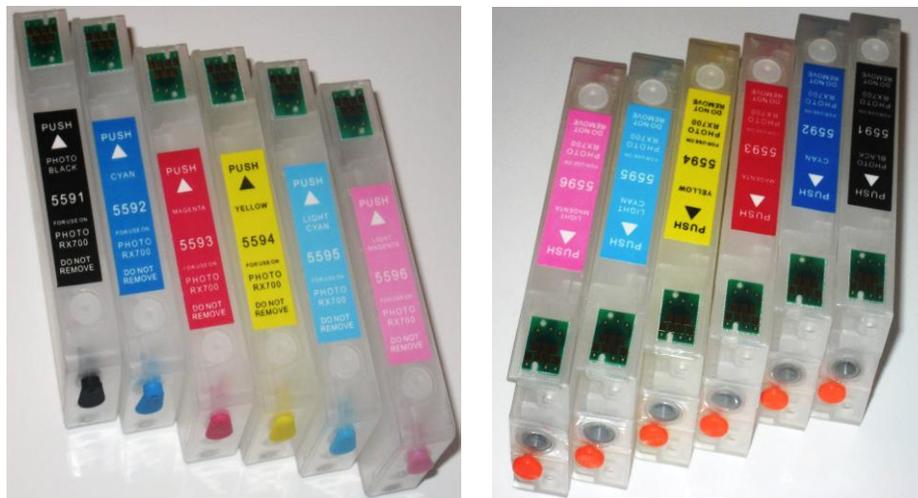
Step-by-Step Instructions

(PRINT this set of instructions to follow every time you refill your cartridge)

Epson T559 Empty Refillable Compatible Cartridges

T5591, T5592, T5593, T5594, T5595, T5596

Read important [chip resetting instructions](#) at the end of this document before you refill.



These refill instructions are for the Epson empty refillable cartridges. First buy a combo pack of empty refillable cartridges. These refillable cartridges come with no ink. These cartridges have an auto reset chip and do not need a chip resetter. Power printer off then let printer set itself up and wait until it asks for cartridges. Once printer has asked for the cartridges, place all 6 cartridges in printer. Auto reset means, when the cartridge is removed, refilled, and replaced back into the printer the chip will read full again.

**Important: Use all refillable cartridges together; do not mix them with Epson cartridges.
Make sure not to touch the chip.**

1. Put the cartridge on some paper towels in an area where you can tolerate a spill.

**NOTE: The clear plug on top of the cartridge, next to the label is your air vent hole.
The color plug on the side furthest from the chip is your fill hole.
The orange plug is another air vent hole.**

2. Turn the cartridge so the color fill hole plug is facing up and the orange air vent plug is facing down. Remove the color plug from the fill hole (furthest from chip). Leave the clear plug and the orange plug in the air vent holes while filling.



How to tell how much ink is leaving your bottle:

For bottles with needle cap dispensing tip:

Turn bottle upside down so just ink leaves the bottle and not any air. Do not squeeze air into the cartridge.

Holding the bottle upside down, it is 5 mls from the top to the first marker line and then 3 mls each marker line. The bottle has 65mls of ink.

Using the syringe needle tip:

Draw in 8 ml of ink at a time and dispense by slowly pushing the handle in. See-thru design lets you see it fill up.

All cartridges will take up to approximately 8ml

Black cartridge takes Black Dye ink

Yellow takes Yellow

Magenta takes Magenta

Cyan takes Cyan

Light Magenta takes Light Magenta

Light Cyan takes Photo Cyan

3. Insert the needle tip into the filler hole. S-l-o-w-l-y inject up to approximately 8 mls of ink into the filling hole of the cartridge. Watch the cartridge slowly fill up until it is filled about 1/8 inch from the top. Leave about 1/8 inch air space at the top of the cartridge.

4. Replace the color fill hole plug and push it in so the cartridge is airtight.

5. Remove the clear air vent plug and set aside for the next re-fill. Keep the orange air vent plug in the cartridge. Install the cartridge into the printer. Leave the one air vent hole open and unplugged during printing so the cartridge can breathe. **Do not remove the plastic on the ink exit port.** The printer will poke the hole in the plastic at the bottom of the ink exit port.

6. IF NEEDED, Run 1 - 3 cleaning cycles as per printer instructions.

Or print the following pages:

http://www.freeink4life.com/black_print_test.html

http://www.freeink4life.com/color_print_test.html



Troubleshooting:

Printers require you to replace with all refillable cartridges at one time. Otherwise the cartridges can not be detected by the printer. If the printer does not recognize the cartridges clean off the chip area with rubbing alcohol or cleaning solution. (You might have an oily finger print on the chip. Do not touch the chips with your fingers.) Another solution is to clean out the inside of the printer and also make sure the cartridges are pushed all the way in so the printer can read the chip.

If the cartridge is not releasing ink remove the orange air vent plug and set aside for further use.

Chip Resetting information:

It is also very important to reset the chips by turning the printer off then on when ink monitor indicates that the ink level is below 10%, and printer indicates that the cartridge is low (red light). Press ink exchange button (ink drop) when ink monitor indicates that the ink level is below 10%, and printer indicates that the cartridge is low (red light). If the cartridge is refilled, but the ink monitor does not indicate that the cartridge is low, you will be unable to reset the chip until the ink monitor indicates that the cartridge is low. For this reason it is best to refill the cartridges only when the cartridge is shown as low. Many users find it more convenient to have two sets of cartridges to precipitate a quick change over when a cartridge is reported empty.

How can I tell the difference between the fill hole and air vent hole???

Open a paper clip and gently put it in one of the holes. Look at the side of the cartridge and if the paper clip is stopped by an internal wall you will know that this is your air vent hole. By putting the paper clip in the fill hole, you will be able to see the paper clip go down into the cartridge to a lower wall.

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