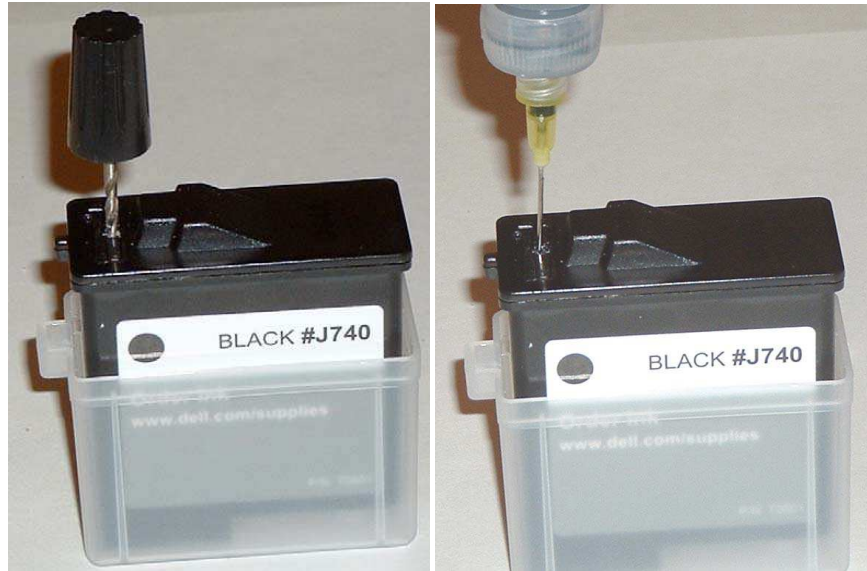


# Step-by-Step Instructions

(PRINT this set of instructions to follow every time you refill your cartridge)

Dell J740 Black T061



**Items Needed: gloves, #6 refill station, hand-drill, dye-based ink, paper towels, review hints & tips and check list Note: Do not use the refill station lid for refilling this cartridge.**

**Syringe: Attach needle tip (located inside station # 4) to the syringe tightly. Unscrew lid on ink bottle. Puncture silver seal with needle tip making a small hole in the center of seal. Using the correct color pull the correct amount of ink into the syringe. Rinse syringe and needle tip after every use and before using syringe with another color. Rinse syringe and needle tip with water until the water runs clear.**

- 1.) Place the cartridge in refill station #6. With refill station label on the front, place cartridge in station with copper circuits facing to the left.
- 2.) Drill a single hole in area marked (see photo). Make sure the drill goes thru the lid and deep into the inkjet cartridge.
- 3.) Leave the cartridge in refill station.
- 4.) Insert the black pigment ink using the syringe inside of the fill-hole. See picture. S-l-o-w-l-y inject 20 ml of ink into the fill-hole. If ink begins to “bubble” out of the fill-hole, remove bottle tip. **As you inject the ink withdraw and re-insert the syringe at different angles in order to expose the whole sponge to the ink.** Bubbling occurs when a cartridge is either over-filled or if ink is being inserted too quickly. Wait several minutes and then try to slowly insert more ink. If ink begins to bubble out the fill-hole or leak from the printhead, you have plenty of ink in the cartridge.
- 5.) After refilling, remove the cartridge from refill station. Place cartridge upright on folded paper towels with the printhead facing down toward the paper towel. Do not let the printhead touch the paper towel. It may be necessary to tilt the cartridge slightly so printhead is not in contact with paper towel. Let cartridge sit for approximately 30 minutes after refilling before putting cartridge back into printer.

**For best results, let cartridge sit for 8 hours after refilling so the ink can saturate the entire sponge.**

- 6.) Do not plug fill-hole. If fill-holes are plugged, a slight vacuum is created. This can result in interrupted

print or no print.

7.) Check ink flow by gently pressing a dry paper towel against the printhead. You should see a line of black ink. If not, gently press a warm, wet paper towel against the printhead until the black is visible.

8.) When black is visible on paper towel, place the cartridge back into the printer and run 1 to 2 print tests.  
Or Print 3 pages using:

[http://www.refills4you.com/support/black\\_print\\_test.html](http://www.refills4you.com/support/black_print_test.html) Black ink test  
[http://www.refills4you.com/support/color\\_print\\_test.html](http://www.refills4you.com/support/color_print_test.html) Color ink Test

**PLEASE NOTE:** If you have tried printing with your cartridge completely out of ink, you may have damaged the printhead. Inkjet printers work by heating a resistor inside the printhead which heats the ink before it is sprayed onto the paper. If there is no ink to keep the resistors cool, you stand the chance of frying them. In your worst case you will need to buy a new cartridge.

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