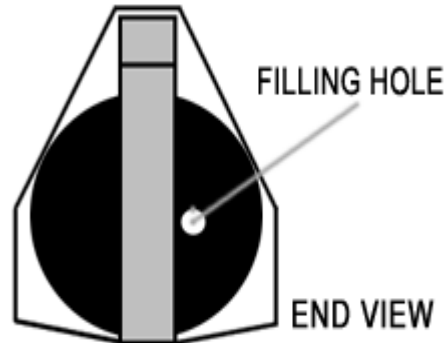
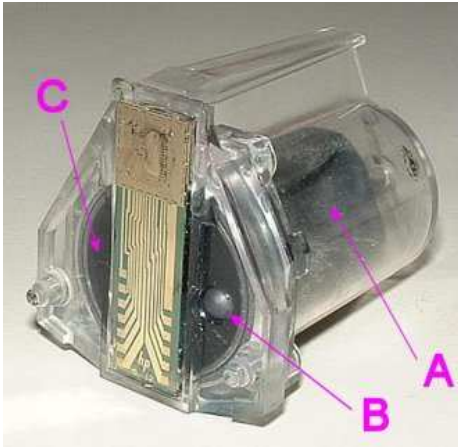


Step-by-Step Instructions

(PRINT this set of instructions to follow every time you refill your cartridge)

Hewlett Packard 51604A



Items needed: black dye ink, eyelet screw, paper towels, gloves, aluminum circle tape, refill station # 2, Review hints & tips and check list.

Syringe: Attach needle tip (located inside station # 4) to the syringe tightly. Unscrew lid on ink bottle. Puncture silver seal with needle tip making a small hole in the center of seal. Pull the correct amount of ink into the syringe. Rinse syringe and needle tip after every use and before using syringe with another color. Rinse syringe and needle tip with water until the water runs clear.

1. Remove the plastic ball from the filling hole using an eyelet screw. Save ball to re-seal hole after refilling.
2. S-l-o-w-l-y release thru the syringe 7 ml of ink into the fill-hole.
3. Hold the cartridge upright and insert the filling needle into the filling hole. Do not insert fully - be careful not to pierce the rubber ink sack.
4. S-l-o-w-l-y release the ink into the cartridge.
5. Withdraw the syringe and replace the sealing ball. Insert firmly to prevent leakage.
6. Mount the cartridge and run a priming cycle as per printer instructions. [Or Print 3 pages using:](#)

http://www.refills4you.com/support/black_print_test.html for black
http://www.refills4you.com/support/color_print_test.html for color

Note: We have found that some cartridges looked the same as the one in the diagram except there was no fill hole. What we had to do was use a small screwdriver to pry the

top of the cartridge off, exposing the foam insert. We then let the ink drip slowly until it was saturated and replaced the cover.

PLEASE NOTE: Empty cartridges should be refilled immediately. If you have tried printing with your cartridge completely out of ink, you may have damaged the printhead. Inkjet printers work by heating a resistor inside the printhead which heats the ink before it is sprayed onto the paper. If there is no ink to keep the resistors cool, you stand the chance of frying them. In your worst case you will need to buy a new cartridge.

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