

# Step-by-Step Instructions

(PRINT this set of instructions to follow every time you refill your cartridge)

**Lexmark** 1380620, 1382050, 12A1970, 12A1975, 13620HC, 13400HC,  
16G0055, 17G0050, 15M1046

**SHARP** AJ-C50B

**Compaq** 337709-001, 337714-001

**XEROX** 8R7881

**BROTHER** IN-700

**Olivetti** JP470•790•795•883 (black)



Drill in the Center Hole on refill station



**Items Needed:** gloves, hand-drill, dye-based black ink, #3 refill station, paper towels, review hints & tips and check list

**Syringe:** Attach needle tip (located inside station # 4) to the syringe tightly. Unscrew lid on ink bottle. Puncture silver seal with needle tip making a small hole in the center of seal. Pull the correct amount of ink into the syringe. Rinse syringe and needle tip after every use and before using syringe with another color. Rinse syringe and needle tip with water until the water runs clear.

- 1) Place the cartridge in refill station #3. The cartridge label will face the front of the refill station. See Photo
- 2) Locate the three holes on front of the refill station. Insert drill into the middle guide-hole. Rotate the hand drill thru guide-hole until it completely penetrates the cartridge. This is your fill-hole.
- 3.) Insert the syringe tip deep inside the fill-hole. Slowly dispense 12 ml of black ink into fill-hole. If the ink begins to "bubble" out of the fill-hole, remove syringe tip. Bubbling occurs when a cartridge is either over-filled or if ink is

being inserted too quickly. Wait several minutes and then try to slowly insert more ink. If ink begins to bubble out the fill-hole or leak from the printhead, you have plenty of ink in the cartridge.

4.) After refilling, remove cartridge from refill station. Without the cartridge "printhead" touching the paper towels, place refilled cartridge upright upon folded paper towels and tilt cartridge at a slight angle. If the printhead on the cartridge is touching the paper towel, it could create a wicking effect that would pull the ink from your refilled cartridge. It is necessary for the cartridge to sit at least 20 minutes after refilling because there maybe some minor leakage from the cartridge. Never put a leaking cartridge back into your printer.

5.) Do not plug the fill-hole. If fill-hole is plugged, a slight vacuum is created. This can result in interrupted print or no print.

6.) Check the ink flow by gently pressing a dry paper towel against the printhead. You should see a line of black ink. If not, gently press a warm, wet paper towel against the printhead until the black is visible.

7.) When the black ink is visible on paper towel, place the cartridge back into the printer and run 1-2 print tests. Or print 2 pages from: [http://www.refills4you.com/support/black\\_ink\\_test.html](http://www.refills4you.com/support/black_ink_test.html)

Note: You can refill cartridge thru the guide-hole on refill station and into the cartridge or you lift cartridge slightly above the refill station and insert syringe tip directly into the fill-hole.

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